

PART CYCLE

CYCLE TIME: 0 HOURS, 22 MINUTES, 17 SECONDS

OPERATION LIST

1 **Lathe Face** CYCLE TIME: 0 HOURS, 3 MINUTES, 12 SECONDS
SPINDLE SPEED: 200 CSS FEED: 0.01 inch/rev
COMMENT: _
T0404: General Turning Tool - ROUGH FACE RIGHT - 80 DEG. OFFSET: 4

2 **Lathe Rough** CYCLE TIME: 0 HOURS, 16 MINUTES, 44 SECONDS
SPINDLE SPEED: 200 CSS FEED: 0.01 inch/rev
COMMENT: rough od
T0101: General Turning Tool - OD ROUGH RIGHT - 80 DEG. OFFSET: 1

3 **Lathe Finish** CYCLE TIME: 0 HOURS, 2 MINUTES, 2 SECONDS
SPINDLE SPEED: 200 CSS FEED: 0.01 inch/rev
COMMENT: finish od
T0202: General Turning Tool - OD FINISH RIGHT - 35 DEG. OFFSET: 2

4 **Lathe Groove** CYCLE TIME: 0 HOURS, 0 MINUTES, 15 SECONDS
SPINDLE SPEED: 200 RPM FEED: 20.0 inch/min
COMMENT: _
T2626: Grooving Tool - OD GROOVE RIGHT - NARROW OFFSET: 26

5 **Lathe Groove** CYCLE TIME: 0 HOURS, 0 MINUTES, 2 SECONDS
SPINDLE SPEED: 200 RPM FEED: 20.0 inch/min
COMMENT: _
T3232: Grooving Tool - FACE GROOVE RIGHT - NARROW OFFSET: 32

TOOL LIST

<i>T0404: General Turning Tool - ROUGH FACE RIGHT - 80 DEG.</i>	TIME: 00:03:12
OFFSET: 4 NUMBER 4 STATION: 4	
USED BY OPERATION: # 1 Lathe Face	
<i>T0101: General Turning Tool - OD ROUGH RIGHT - 80 DEG.</i>	TIME: 00:16:44
OFFSET: 1 NUMBER 1 STATION: 1	
USED BY OPERATION: # 2 Lathe Rough	
<i>T0202: General Turning Tool - OD FINISH RIGHT - 35 DEG.</i>	TIME: 00:02:02
OFFSET: 2 NUMBER 2 STATION: 2	
USED BY OPERATION: # 3 Lathe Finish	
<i>T2626: Grooving Tool - OD GROOVE RIGHT - NARROW</i>	TIME: 00:00:15
OFFSET: 26 NUMBER 26 STATION: 26	
USED BY OPERATION: # 4 Lathe Groove	
<i>T3232: Grooving Tool - FACE GROOVE RIGHT - NARROW</i>	TIME: 00:00:02
OFFSET: 32 NUMBER 32 STATION: 32	
USED BY OPERATION: # 5 Lathe Groove	