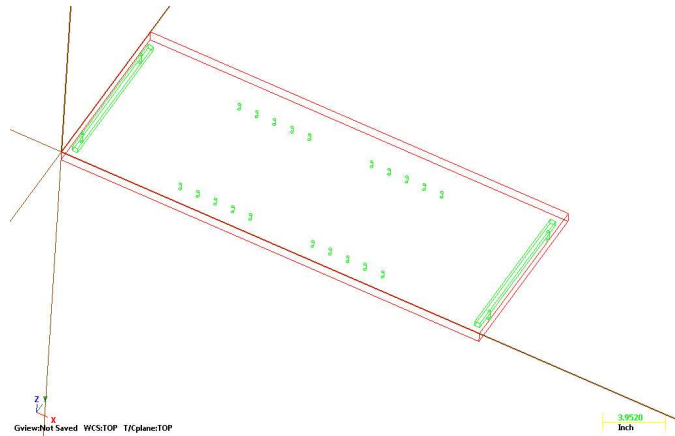
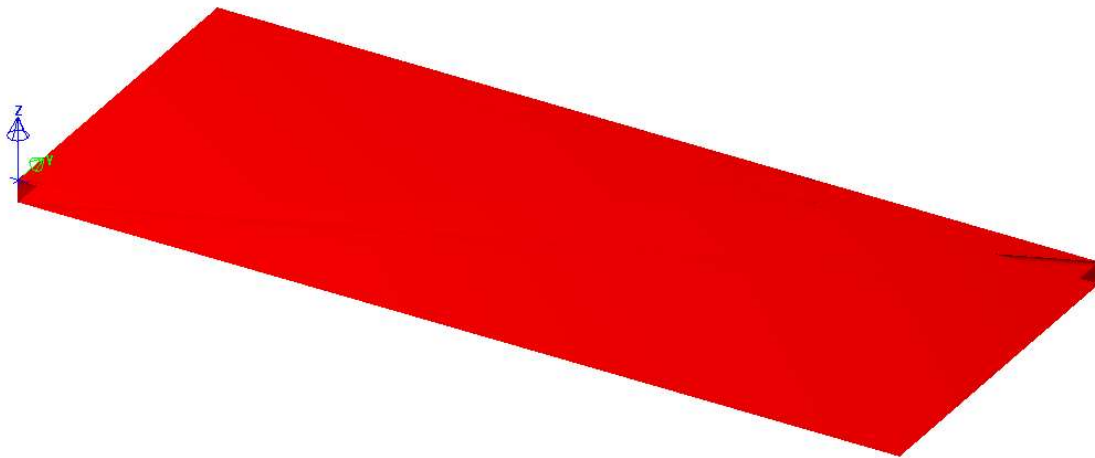


ROUTER DEFAULT

PROJECT NAME: Test	DRAWING: 1234	REV: A
CUSTOMER NAME: Shopware	DATE: Friday, October 29, 2010	
PROGRAMMER: Dave	TIME: 11:56 AM	
BLOCK DRILL.MCX-5		



STOCK / SAFEZONE INFO



STOCK:	YES	SAFEZONE:	NO
SHAPE:	Box	SHAPE:	NA
SIZE:	30.0, 11.75, 0.76	SIZE:	NA

RADIUS:	NA
LENGTH:	NA
AXIS:	NA
FILE:	NA
IDN:	NA

RADIUS:	NA
LENGTH:	NA
AXIS:	NA

NOTES

—

PART CYCLE TIME

CYCLE TIME: 0 HOURS, 0 MINUTES, 39 SECONDS

OPERATION LIST

Router Block Drill - CYCLE TIME: 00:00:00 MIN Z: -0.76
COMMENT: _

Contour (2D) CYCLE TIME: 00:00:13 MIN Z: -0.376 FPT: 0.0056 SFM: 1743.4555
COMMENT: rout
#1 - 0.3700 STRAIGHT - 3/8 STRAIGHT BIT LEN OFFSET: 1 DIA OFFSET: 1

Contour (2D) CYCLE TIME: 00:00:26 MIN Z: -0.75 FPT: 0.01 SFM: 1308.9005
COMMENT: Contour
#2 - 0.5000 STRAIGHT - 1/2 STRAIGHT BIT LEN OFFSET: 2 DIA OFFSET: 2

TOOL LIST

TYPE: Straight NUMBER: 1 DIAMETER: 0.37 TIME: 00:00:13
3/8 STRAIGHT BIT OVERALL LEN: 3.0 FLUTES: 2 MATERIAL HSS

TYPE: Straight NUMBER: 2 DIAMETER: 0.5 TIME: 00:00:26
1/2 STRAIGHT BIT OVERALL LEN: 3.0 FLUTES: 2 MATERIAL HSS

BLOCK INFO

#4 - BLOCK DRILL -

COMMENT:	-
#1 - 0.1969 DRILL -	OFFSET: 0.0, 0.0, 0.0 AGG: NO
#2 - 0.1969 DRILL -	OFFSET: 1.25984, 0.0, 0.0 AGG: NO
#3 - 0.1969 DRILL -	OFFSET: 2.51969, 0.0, 0.0 AGG: NO
#4 - 0.1969 DRILL -	OFFSET: 3.77953, 0.0, 0.0 AGG: NO
#5 - 0.1969 DRILL -	OFFSET: 5.03937, 0.0, 0.0 AGG: NO
#6 - 0.1969 DRILL -	OFFSET: 0.0, -1.25984, 0.0 AGG: NO
#7 - 0.1969 DRILL -	OFFSET: 0.0, -2.51969, 0.0 AGG: NO
#8 - 0.1969 DRILL -	OFFSET: 0.0, -3.77953, 0.0 AGG: NO
#9 - 0.1969 DRILL -	OFFSET: 0.0, -5.03937, 0.0 AGG: NO

