

Post Processor Request Form

Thank you for your recent Mastercam order. One of the biggest keys to your success will be deployment of post processors that give you edit-free G-code programs. ShopWare Inc. is committed to providing trouble free, working posts as quickly as possible.

Our post policy is as follows:

As part of your current Mastercam Maintenance contract, ShopWare will include, at no charge, any standard 3 axis posts from ShopWare's post library. These posts have been proven and will provide you worry free G-code programs. Many times, programmers prefer to see their programs follow a specific standards-based format. If you require these posts to be edited beyond their original scope, ShopWare will be pleased to quote this work. These custom posts are guaranteed to provide G-code output to your specifications.

Due to the complexity and wide variety of machines and controls we ask that you complete the relevant areas of the following forms when requesting a post processor for a given machine. Completion of the relevant forms will allow us to keep the turn around time of your request to a minimum. Often times, post assistance is delayed due to a lack of information and/or specifications needed to complete the process. Other times we are overwhelmed with extraneous data which takes large amounts of time to sort through only to find that the information really needed was not supplied.

To help us provide the best service possible, please complete only those pages that pertain to your given machine type. **Each post request should include:**

- complete "G-code" and "M-code" lists
- canned cycle information (if applicable).
- Sample NC code files with examples of start of file, tool changes, coolant on/off, cutter compensation, arcs and canned cycles are also required.

We will contact you if more information is required to process your request.

Adobe Standard/Pro users -Email completed document to Tech@shopwareinc.com

Adobe Reader users -Print and fax completed document:

Attention: Post Department
Fax Number: (847) 428-4359

Company Information:

Company Name: _____

Sim Number (if end user): _____

Mastercam Version: _____

Contact Name: _____

Contact Phone: ____ - ____ - ____

Contact Email: _____

ShopWare Inc.
Phone: (847) 428-4350
Fax: (847) 428-4359

Email: tech@shopwareinc.com

Machine Make/Model: _____

Machine Control Make/Model (i.e. Fanuc 18t): _____

Age of Machine:

Current Programming System: _____

Machine Tool Reseller: _____

Contact Name: _____

Title: _____

Address:

Phone: ___ - ___ - _____

Email: _____

Lathe Post Specific

Is an experienced programmer for this machine available for questions? Yes No

Contact Name: _____

Are programming manuals available for this machine/control? Yes No

Are copies of proven programs available for features required? Yes No

Machine type: Horizontal Vertical

Spindle types: Single 1 Sub Multiple Sub

Multi-axis: C-Axis Y-Axis B-Axis (check all that apply)

Number of turrets: ____

Turret Orientation: Top Bottom Both (multiple turrets)

Programmed tailstock? Yes No

Parts catcher? Yes No

Steady rest? Yes No

Loader system? Yes No

Bar feed? Yes No

What is the axis layout of the machine?

Please provide a diagram of the machine with clear labeling of each axis and its limits...

Additional Notes

Please include any additional notes you feel we may need to process your request here: