



Core Pipe Products, Inc., Carol Stream, IL, is one of the premier manufacturers of stainless and alloy pipe fittings and flanges in the world. The company has earned this reputation through the hard work and dedication of their employees who are truly the most valued asset.

POSITION: CNC Programmer – Full Time position

DEPARTMENT: Flange Department

HOURS/DAYS: 6am to 4:30pm, Monday thru Thursday

ESSENTIAL JOB FUNCTIONS:

- Program and set up CNC's and machining centers.
- Fixture and program all jobs given.

DUTIES BREAKDOWN:

- Setup and programming 65%, planning 10%, order tooling 5%, operate machine 10% and inspection 10%.

REQUIRED SKILLS:

- Extensive knowledge of machining and strong machining skills.
- 5 - 10 years' experience turning, milling set-up and with Mastercam.
- Intricate understanding of programming via Mastercam and integration.
- Familiarity with new technologies
- Medium to high level of experience with tools and inserts.
- Continuing to look for new grades and options.
- Experience in inspection of machined parts.
- Trigonometry & Blueprint literacy
- Fanuc, Mazak Okuma lathe and mill controls experience a plus.

EDUCATION LEVEL:

- High School with Technical School
- Programming education/certification required.

PHYSICAL REQUIREMENTS:

- Sitting – Occasionally
- Standing - Routinely
- Bending/Stooping/Pushing/Pulling – Occasionally
- Lifting under or over 10 lbs. or more – Routinely
- Carrying under or over 10 lbs. or more – Occasionally
- Reading documents – Routinely

REQUIRED MATERIALS:

- Steel toe safety footwear
- Standard safety glasses w/side shields – company provides
- Prescription safety glasses must be approved by OSHA standard and have side shields
- Hearing protection provided by Core Pipe

WHAT YOU RECEIVE: Competitive compensation and benefits package

Vending machines available for snack and drinks
Ice cube machine on premises
Microwaves and refrigerator are available for use

Equal Opportunity Employer (EOE)

Apply on Core Pipe website: www.corepipe.com [click Careers.](#)

**Company information: Core Pipe Products, Inc.
170 Tubeway Drive
Carol Stream, IL 60188 www.corepipe.com**

The above is intended to describe the general content of and requirements for the performance of this job. It is not to be construed as an exhaustive statement of duties, responsibilities and requirements.